



CONCRETE PIPE AND PRECAST PRODUCTS

Certified Producer Plants

YEAR 2007

Materials from the companies listed herein are pre-qualified for use on Wisconsin Department of Transportation projects in accordance with all applicable specifications and/ or Policy Memoranda.

CONCRETE PIPE PRODUCTS

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PRECAST MANHOLES , INLETS, CATCH BASINS

PRECAST BOX CULVERTS, WALL PANELS, TEMPORARY BARRIERS

Producers must comply with the following to be listed as a certified plant:

Producers plants are approved on an annual basis - January to January- unless otherwise noted.

106.3.3.3 Plant Certifications

106.3.3.3.1 Precast Concrete Products

(1) The department will allow precast concrete alternates for cast-in-place concrete components the contract shows if those precast alternates conform to all of the following:

1. All specific contract requirements for individual components.
2. Components are manufactured in a plant certified by one of the following organizations:
 - Wisconsin Concrete Pipe Association.
 - American Concrete Pipe Association.
 - National Precast Concrete Association.



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CONCRETE PIPE PRODUCTS

Date last edited: 4/30/2007

<u>Company</u>	<u>Location</u>	<u>Certified By</u>	<u>Products</u>
American Concrete Pipe Company	Green Bay, WI	WCPA	1,2,3, 5
American Concrete Pipe Co. ⁽¹⁾	Milwaukee, WI	WCPA	1,2,3, 5
County Materials Corporation ⁽²⁾	Holmen, WI	WCPA	1(12" -144"), 3(18 inch equiv- 96-inch equiv.), 4(72' & 84"), 5
County Materials Corporation	Roberts, WI	WCPA	1(12" -144"), 3(14x23 to 72x113)
Crest Precast, Inc.	LaCrescent, MN	NPCA	5
Madison Concrete Pipe, Inc.	Madison, WI	WCPA	1,3, 5
Northwind Concrete Products, Co.	South Beloit, IL	WCPA	1,3, 5
Wausau Concrete Company, Inc.	Wausau, WI	WCPA	1(12" -144"), 3(14x23 to 72x113), 5
Wisconsin Concrete Products	Kiel, WI	WCPA	1,2,3, 5

Product Key

- 1-Circular reinforced concrete pipe
- 2-Circular Non -reinforced concrete pipe
- 3- Horizontal and vertical elliptical concrete pipe
- 4-Concrete pipe arch
- 5- Concrete cattle pass

- (1) formerly Waukesha Concrete Pipe Products
 (2) formerly Holmen, Inc.

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<u>Company</u>	<u>Location</u>	<u>Certified By</u>	<u>Products</u>
American Concrete Pipe Company ⁽¹⁾	Milwaukee, WI	WCPA	1,2,3,4,5,6
American Concrete Pipe Company	Green Bay, WI	WCPA	1,2,3,4,5,6
County Materials Corporation ⁽³⁾	Holmen, WI	WCPA	1,2,3,4,5,6
County Materials Corporation	Roberts, WI	WCPA	1,2,4,5,6
Crest Precast, Inc.	LaCrescent, MN	NPCA	1,2,3,4,5,6
Eull's Manufacturing Co., Inc. ⁽⁴⁾	St. Michael, MN	WCPA	1, 3
Madison Concrete Pipe, Inc.	Madison, WI	WCPA	1,2,3,4,5,6
Modern Building Materials, LLC	Kenosha, WI	WCPA	1,2,3,4,5,6
Northwind Concrete Products, Co.	South Beloit, IL	WCPA	Supplier only- products from Modern above
Wausau Concrete Company ⁽²⁾	Wausau, WI	WCPA	1,2,3,4,5,6
Wieser Concrete	Maiden Rock, WI	NPCA	1,2,3,4,5,6(6" Endwalls for outfalls only)
Wieser Concrete	Portage, WI	NPCA	1,2,3,4,5,6(6" Endwalls for outfalls only)
Wisconsin Concrete Pipe	Kiel, WI	WCPA	1,2,3,4,5,6

Product Key

- 1- manholes
- 2- Manhole components
- 3-Riser Rings(grade and adjustment rings)
- 4-Inlets
- 5-Catch basins
- 6- Apron endwalls

- (1) formerly Waukesha Concrete Pipe Products
- (2) Includes 2", 4", & 6" concrete adjustment rings
- (3) formerly Holmen, Inc.
- (4) 2", 3", 4", 6", 12" grade rings and 2", 3", 4", 6" catch basin adjustment rings

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Precast Box Culverts, Wall Panels, Temporary Barrier Walls

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Company	Location	Certified By	Products
American Concrete Pipe Company ⁽¹⁾	Milwaukee, WI	WCPA	1,2,3,4
American Concrete Pipe Company	Green Bay, WI	WCPA	1,2,3,4
County Materials Corporation ⁽³⁾	Holmen, WI	WCPA	1(2'x3' to 12'x10'),2(MSE Wall Panels), 4(all sizes special inlets, lift stas, intergral vaults)
County Materials Corporation	Roberts, WI	WCPA	1,4(slabs, Weir walls)
Crest Precast, Inc.	LaCrescent, MN	NPCA	1,2,3,4
Madison Concrete Pipe, Inc.	Madison, WI	WCPA	1, 4(Pipe fittings, bends, tees, wyes etc.)
Modern Building Materials, LLC	Kenosha, WI	WCPA	4(Storm Sewer Junction Chambers, Sanitray Wet Wells)
Northwind Concrete Products,Co.	South Beloit, IL	WCPA	1
Sanders Precast Concrete	Whitestown, IN	NPCA	2
Wausau Concrete Company ⁽²⁾	Wausau, WI	WCPA	1, 4
Wieser Concrete	Maiden Rock, WI	NPCA	1,2,3,4
Wieser Concrete	Portage, WI	NPCA	1,2,3,4
Wisconsin Concrete Pipe	Kiel, WI	WCPA	1

Product Key

- (1) formerly Waukesha Concrete Pipe Products
 (2) Includes 2",4", & 6" concrete adjustment rings
 (3) formerly Holmen, Inc.

- 1-Box Culverts
 2-Wall Panels
 3-Temporary Traffic Barrier
 4-Special Structures

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